

Up-and-Over Garage Doors

N 80, F 80, EcoStar, door with wicket door, side doors

Spare Parts Overview
Valid from 01.03.2021

HÖRMANN

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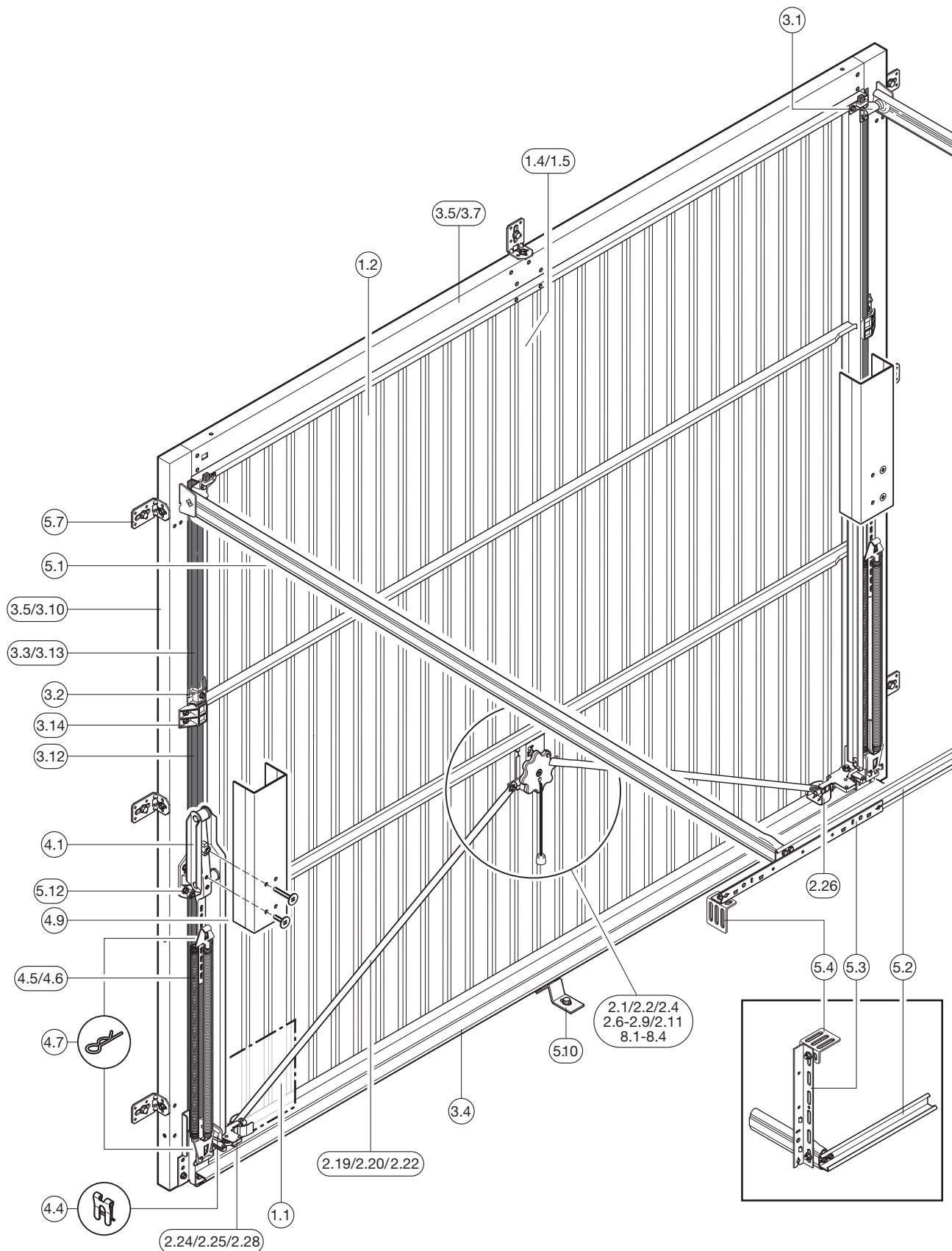
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Symbols used

Symbol	Description	Symbol	Description
	Price on request	•	Prices marked with a dot indicate articles that are available from stock or are available immediately ex works.
	Please note the extended delivery times		see price list
	Made-to-order goods with delivery time		
	Article has been replaced.		

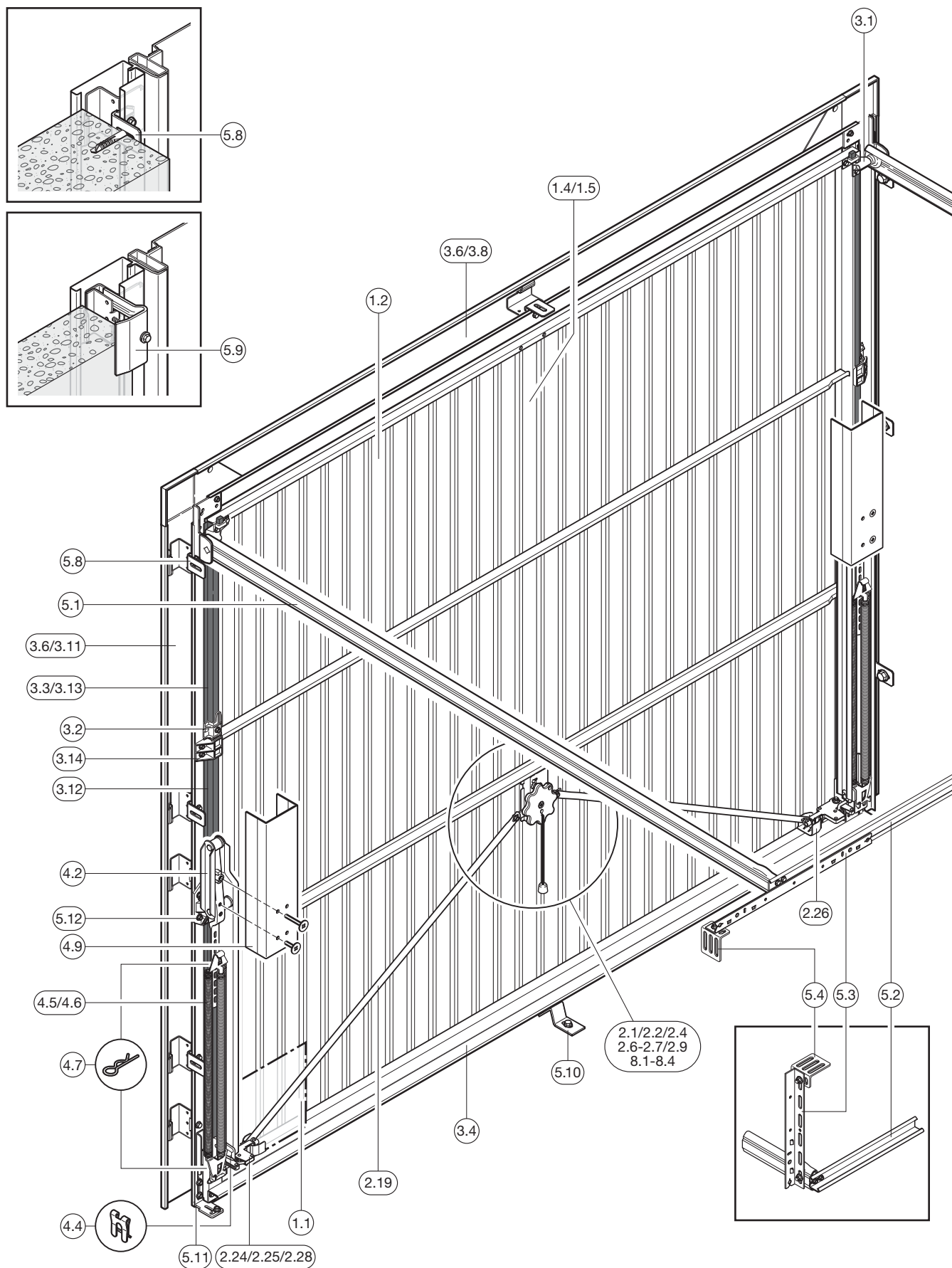
Overview

Up-and-over garage door N80



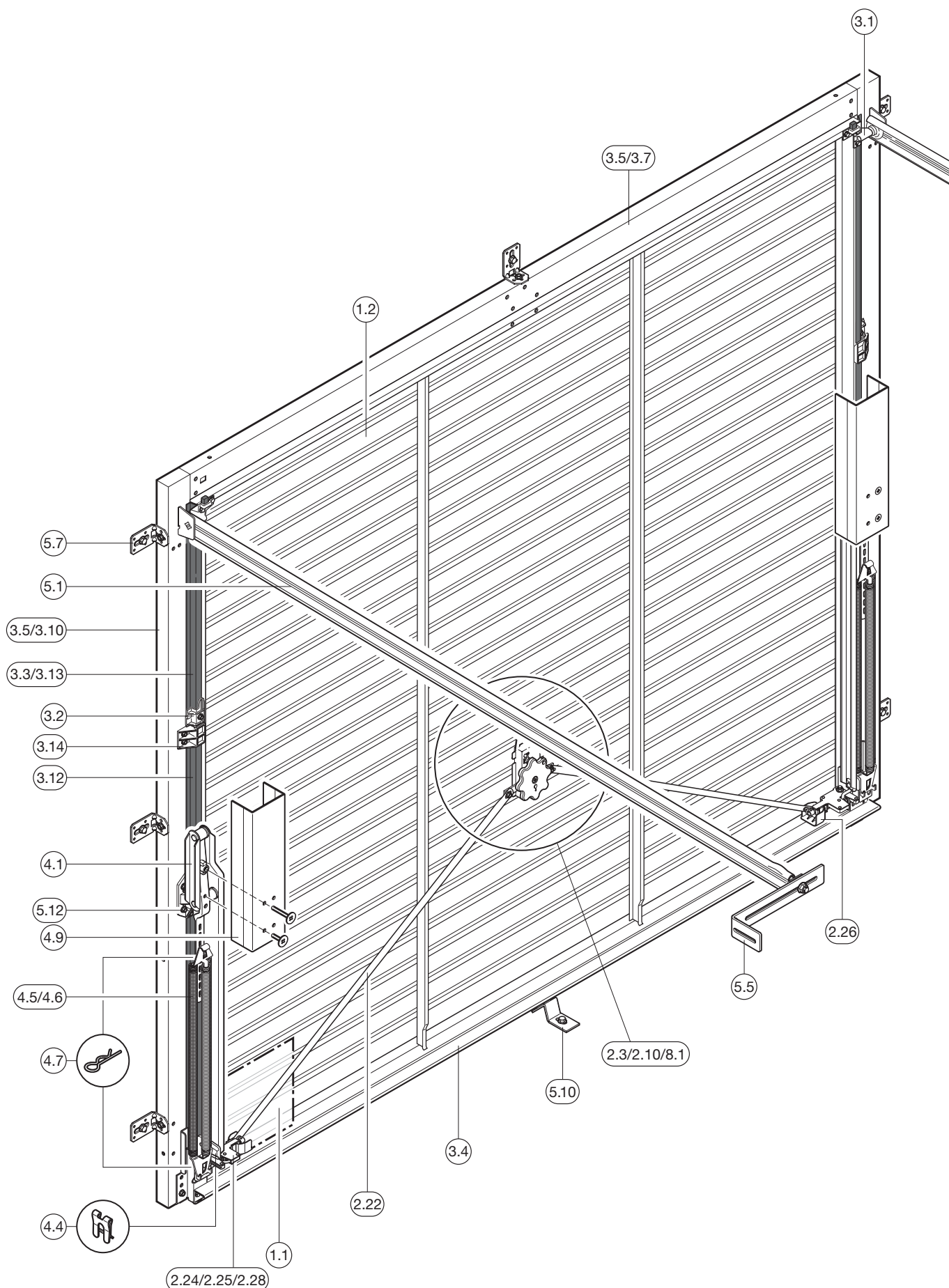
Overview

Up-and-over garage door F80



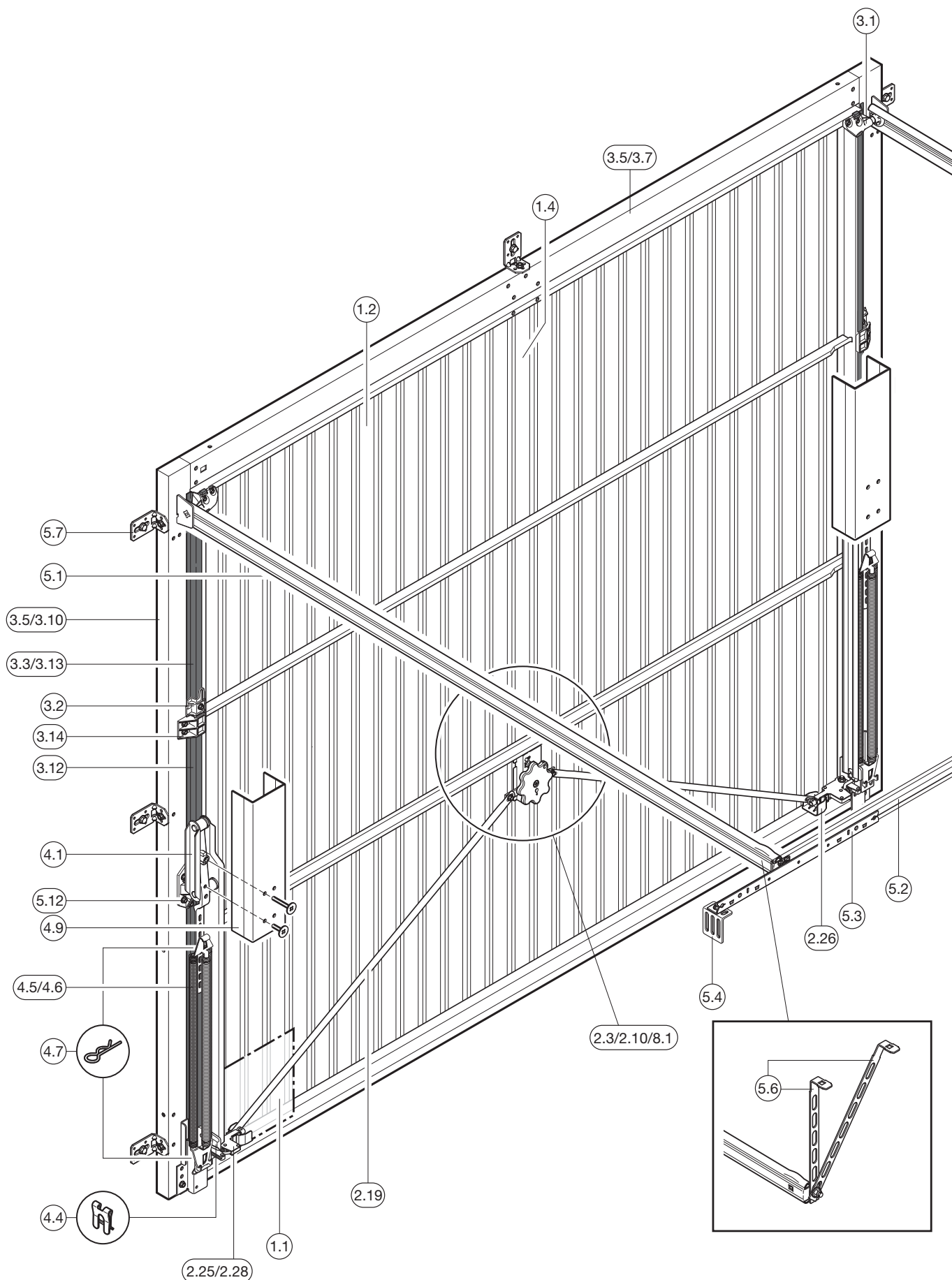
Overview

EcoStar up-and-over door, up to serial no. 07120



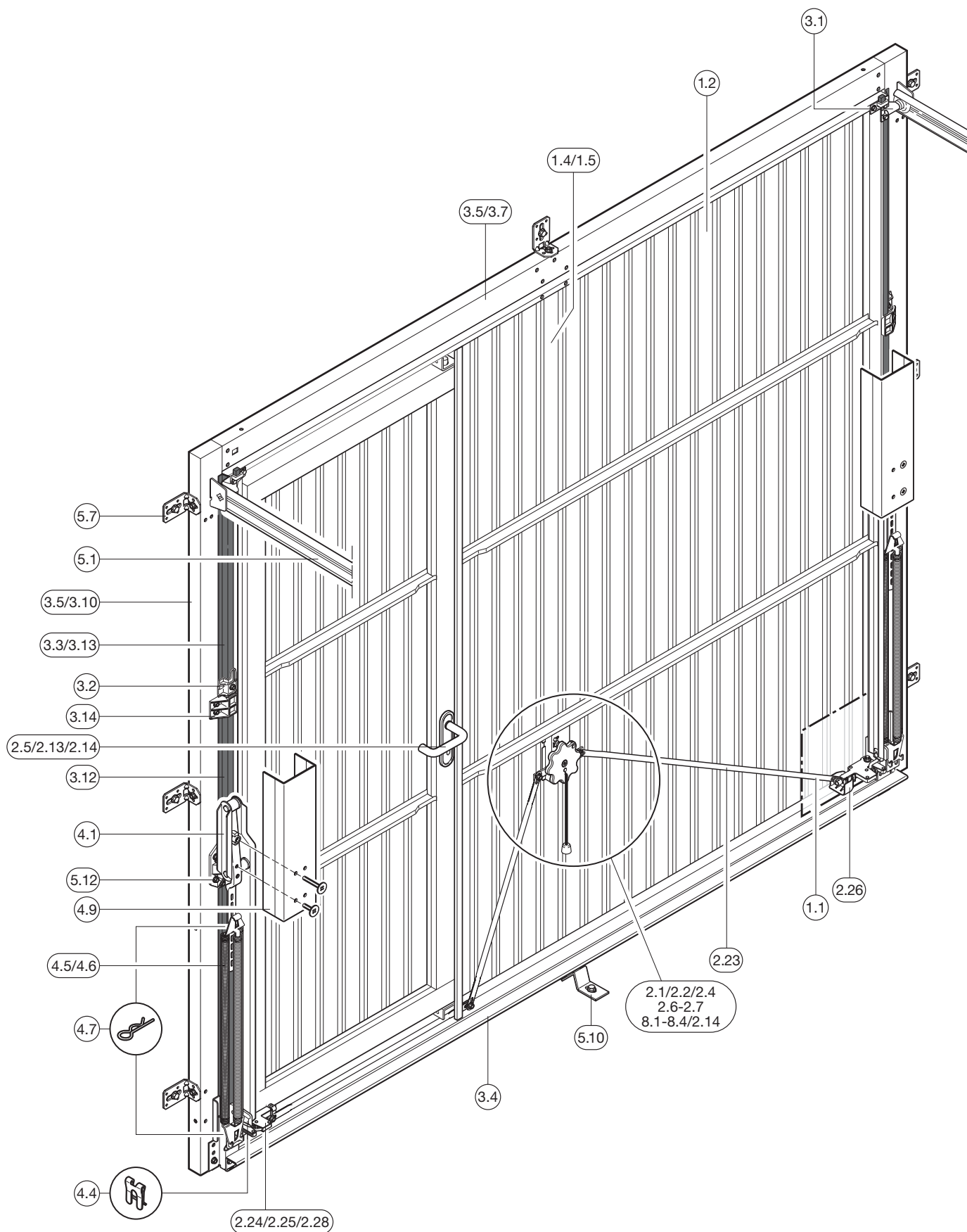
Overview

EcoStar up-and-over door, from serial no. 07121



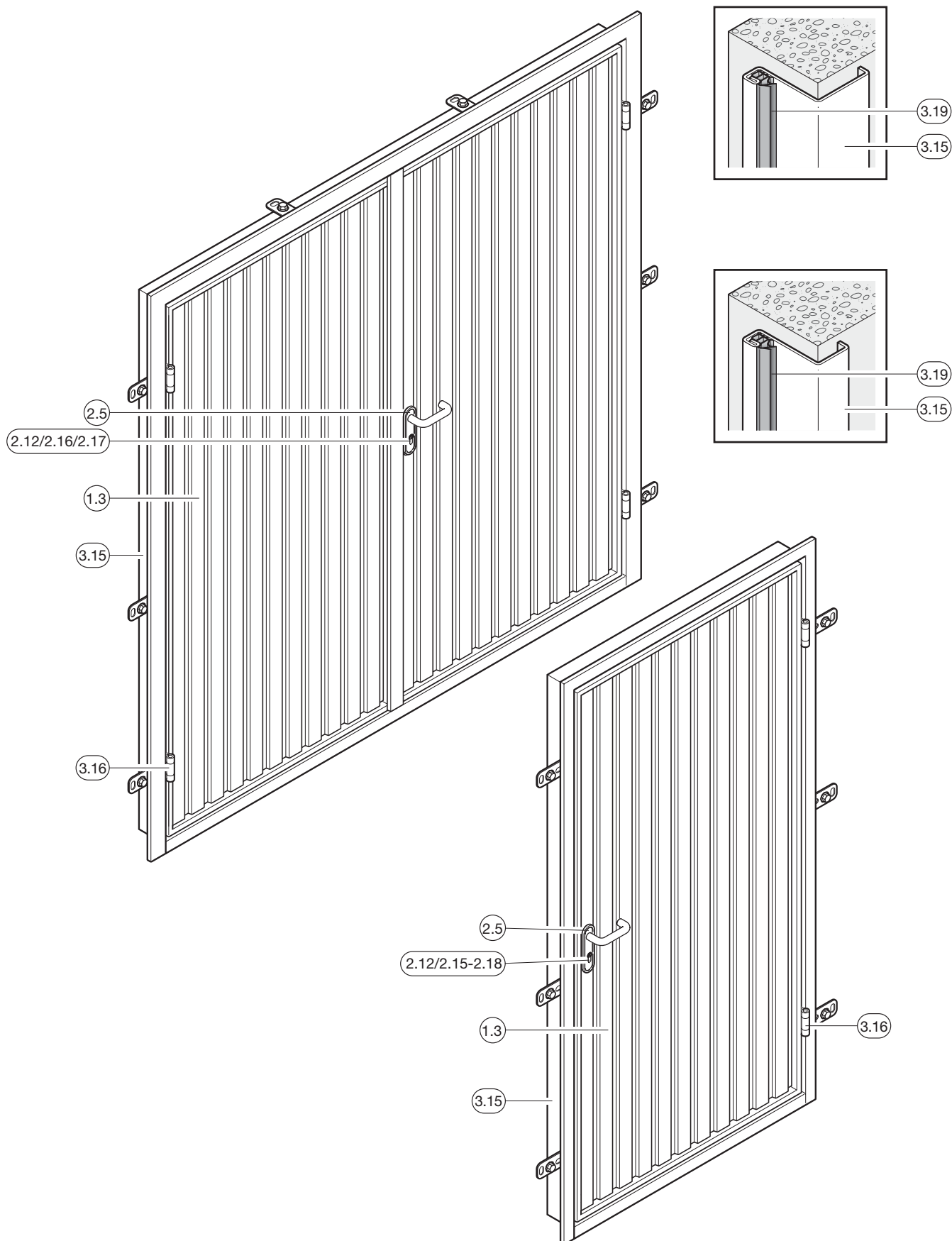
Overview

Door with wicket door

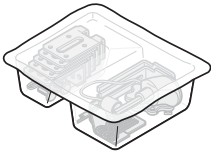
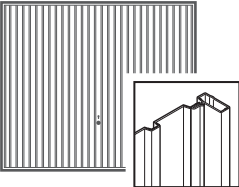

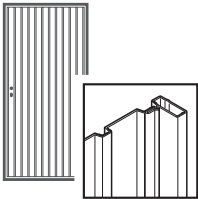



Overview

Side doors



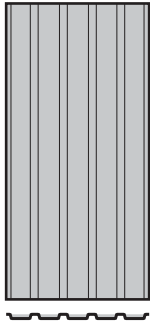


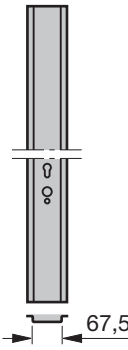

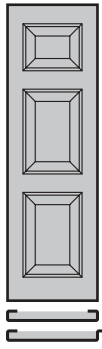




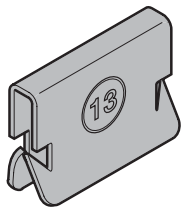
1. Door Leaves

Article	Item Description	Assignment – style	Art. no.	Quantity	€
	1.1 Fitting accessories			Each	
	N 80	902, 903, 904, 913, 914, 945, 953, 957, 968, 970 to 979, 982, 984, 985, 990, 992	13986 •	_____	/each
	N 80 , door handle adjustable with handle base plate	905, 907, 915, 922 to 928, 930 to 939, 941, 949, 961	13987 •	_____	/each
	N 80 with wicket door	902	13976 •	_____	/each
	N 80 with wicket door, door handle adjustable with handle base plate	905	13977 •	_____	/each
	F 80	902.903.904, 914, 945, 953, 957, 968, 970, 972, 974, 976, 978, 982, 984, 985, 990, 992	13992 •	_____	/each
	EcoStar from serial number 07121		1404010 •	_____	/each
	1.2 Door leaf N 80 / F 80 / EcoStar, door with wicket door Without fitting	Indicate the size, style and colour and additionally the left / right door handing for the door with wicket door		Each _____	/each
	1.3 Door leaf for side door Without fitting	Size, style, colour, Left / right door handing For style 996, additionally indicate the look of internal / external rolling shutter and for the Decograin / Decopaint version, indicate the colour Golden Oak / Rosewood. Additionally indicate the traffic or fixed leaf for double-leaf side doors.		Each _____	/each

1) 60 % of garage door / side door price for RAL 9016 – surcharge for colour

ORDER	Customer no.: _____	Order no. / com.: _____	Please take information from the data label.	
	Customer name: _____	Delivery address: _____	Order no.: _____	Door type: _____
	_____	_____	Serial no.: _____	Design: _____
	_____	_____	Year of manufacture: _____	Size: _____
	Date and place: _____	Stamp and signature _____		

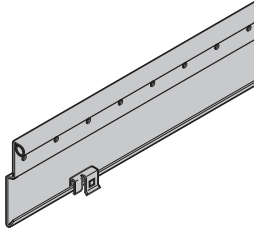





1. Door Leaves

Article	Item Description	Assignment – style	Art. no.	Quantity	€
	1.4 Centre sheet N 80 / F 80, galvanized, width 998 mm EcoStar from serial number 07121 Style 902 Style 914	Door height BRH	1009.....  1009..... 	Each	 /m ² /m ²
	1.5 Centre profile N 80 / F 80, galvanized Special height (up to max. BRH 2750 mm)	953, 957, 970 to 977, 990, 992 Indicate the door height BRH	1732..... • 1732..... 	Each	 /each /each
	1.6 SK strips N 80 / F 80 / side door, galvanized Standard sizes Custom-made Standard sizes Custom-made	Indicate the style, size, edge type (U-U or U-Z) / hinge or lock side and indicate the surface finish for Decograin Decograin Decograin	    	Each	 /each /each /each /each
	1.7 SK-Clamp N80 / F80 / side door		1026704 •	Each	 /each

1) 60 % of garage door / side door price for RAL 9016 – surcharge for colour

ORDER	Customer no.: _____	Order no. / com.: _____	Please take information from the data label.	
			Order no.: _____	Door type: _____
	Customer name: _____		Serial no.: _____	Design: _____
	Delivery address: _____		Year of manufacture: _____	Size: _____
	Date and place: _____		Stamp and signature _____	

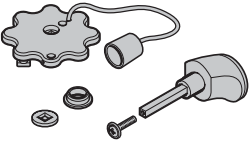
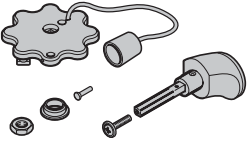
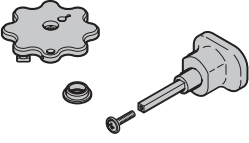
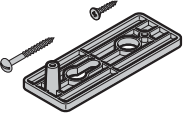
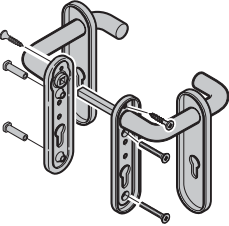
1. Door Leaves

Article	Item Description	Assignment – style	Art. no.	Quantity	€
	1.8 Steel bottom N 80 / F 80 / side door	905		Each	
	(70 mm) with holder From approx. September 1987				
	Colour: Terra brown RAL 8028 Special width (up to max. BRB 3000 mm)	Indicate the door width BRB	1005..... 	_____	/each
	Door width BRB 875 mm		1005..... 	_____	/each
	Door width BRB 1000 mm Special width (up to max. BRB mm)		1305556  1305581  1305699 	_____ _____ _____	/each /each /each

1) 60 % of garage door / side door price for RAL 9016 – surcharge for colour

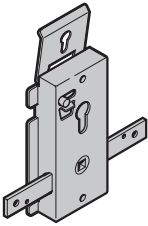
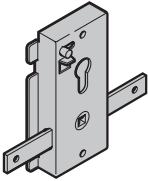
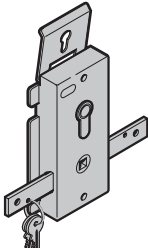
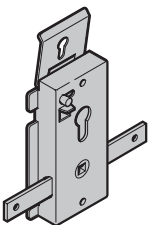
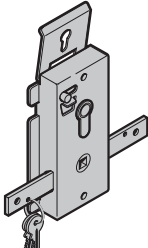
ORDER	Customer no.: _____ Order no. / com.: _____		Please take information from the data label.	
	Customer name: _____		Order no.:	Door type:
	Delivery address: _____		Serial no.:	Design:
	_____		Year of manufacture:	Size:
	Date and place: _____		Stamp and signature _____	

2. Lock Parts

Article	Item Description	Assignment – style	Art. no.	Quantity	€
	2.1 Door handle set N 80 / F 80 / door with wicket door, black Square 9 × 9 mm	902, 903, 904, 913, 914, 945, 953, 957, 968, 970 to 979, 982, 985, 990, 992	1024001 •	Each _____	/each
	2.2 Door handle set N 80 / F 80 / door with wicket door, black, adjustable, without handle base plate Square 9 × 9 mm	905, 907, 915, 922 to 928, 930 to 939, 941, 949, 961, 978, 984	1026001 •	Each _____	/each
	2.3 Door handle set EcoStar, black Square 9 × 9 mm		1424001 •	Each _____	/each
	2.4 Handle base plate N 80 / F 80 / door with wicket door, black SPAX screw 4.0 × 20 mm PT screw K 40 × 33 mm	905, 907, 915, 922 to 928, 930 to 939, 941, 949, 961, 978, 979, 982, 984, 985 belonging to the handle base plate belonging to the handle base plate	1745000 • 1121002 • 1784000 •	Each _____ _____ _____	/each /each /each
	2.5 Lever handle set Side door / wicket door, version for profile cylinder Black plastic, standard Square 8 × 8 mm		1324002 •	Each _____	/each

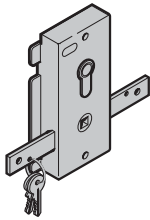
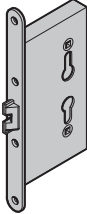

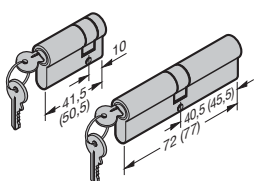
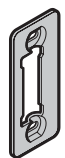
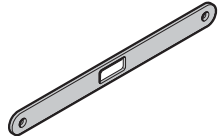
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			Order no.: _____	Door type: _____
	Customer name: _____		Serial no.: _____	Design: _____
	Delivery address: _____		Year of manufacture: _____	Size: _____
	Date and place: _____		Stamp and signature _____	

2. Lock Parts

Article	Item	Description	Assignment – style	Art. no.	Quantity	€
	2.6 Lock for profile half cylinder N 80 / F 80, door with wicket door Day lock	Spring-loaded push bars with screw-on bridge Tapping screw with countersunk head 4.2 x 13 mm	902, 913, 945, 941, 970, 972, 974, 976, 980, 990, 992, From 01.1992: 953, 957 From 04.1997: 949, 961 From 08.2003: 968 From 10.2005: 978, 985	1019000 •	Each	/each
				1158001 •		/each
	2.7 Lock for profile half cylinder N 80 / F 80 / door with wicket door Day lock	Spring-loaded push bars without screw-on bridge	905, 907, 915, 916, 922 to 927, 930 to 939, 982, 984, 985, From 02.2006: 908, 912 Up to 10.2005: 978 Up to 03.1997: 949, 961 Up to 12.1991: 953, 957	1019100 •	Each	/each
	2.8 Lock with profile half cylinder N 80 Day lock	Concealed knob Non-spring-loaded push bars with screw-on bridge: Incl. 2 Torx screws 6.3 x 16 mm	914 903, 904	1019701 •	Each	/each
	2.9 Lock for profile half cylinder N 80 / F 80 Night lock	Shortened knob Non-spring-loaded push bars with screw-on bridge: Incl. 2 Torx screws 6.3 x 16 mm	914 Ribbed steel with ventilation slots	1019711 •	Each	/each
	2.10 Lock with profile half cylinder EcoStar Day lock	Spring-loaded push bars, with screw-on bridge:	902 horizontal	1419001 •	Each	/each

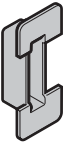

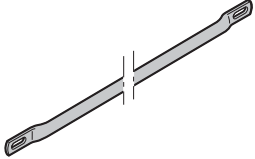




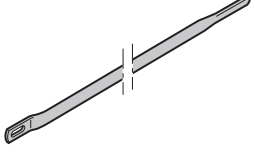

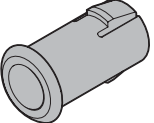

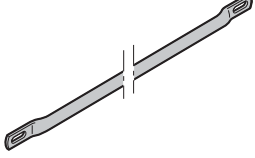


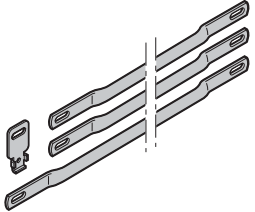

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			Order no.:	Door type:
	Customer name: _____		Serial no.:	Design:
	Delivery address: _____		Year of manufacture:	Size:
	Date and place: _____		Stamp and signature _____	

2. Lock Parts

Article	Item Description	Assignment – style	Art. no.	Quantity	€
	2.11 Lock with profile half cylinder N 80 Day lock Concealed knob Non-spring-loaded push bars without screw-on bridge Incl. 2 Torx screws 6.3 × 16 mm	988	1019782 •	Each _____	/each
	2.12 Lever / knob lock for profile cylinder side door Tapping screw with countersunk head 5.5 × 16 mm		1015915 • 1077000 •	Each _____ _____	/each /each
	2.13 Lock for profile cylinder wicket door Right-hand hinged Left-hand hinged Right-hand hinged 3-point Left-hand hinged 3-point Countersunk screw M5 × 12 mm	Up to 2005 Up to 2005 From 2005 From 2005 From 2005	874426 • 874427 • 874424 • 874425 • 1222020 •	Each _____ _____ _____ _____ _____	/each /each /each /each /each
	2.14 Profile cylinder set, door with wicket door keys to pass 1 × 31.5 + 10 mm and 1 × 31.5 + 40.5 mm 1 × 40.5 + 10 mm and 1 × 31.5 + 45.5 mm	902 905	1520701 • 1520703 •	Each _____ _____	/each /each
	2.15 Lock plate side door single-leaf Pan-head tapping screw 4.2 × 9.5 mm		1321001 • 1314001 •	Each _____ _____	/each /each
	2.16 Lock plate side door single-leaf / double-leaf Tapping screw with countersunk head 5.5 × 16 mm		1321010 • 1077000 •	Each _____ _____	/each /each

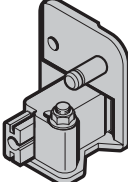
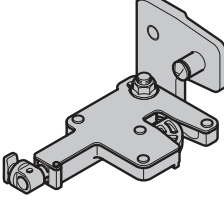
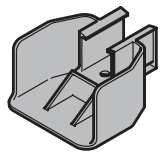
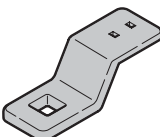
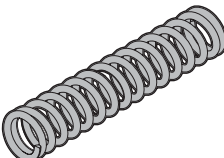
ORDER	Customer no.: _____	Order no. / com.: _____	Please take information from the data label.	
			Order no.: _____	Door type: _____
	Customer name: _____		Serial no.: _____	Design: _____
	Delivery address: _____		Year of manufacture: _____	Size: _____
	Date and place: _____		Stamp and signature _____	

2. Lock Parts

Article	Item	Description	Assignment – style	Art. no.	Quantity	€
	2.17	Protective box side door single-leaf / double-leaf		1322001 •	Each _____	/each
	2.18	Grinding edge side door single-leaf		1318000 •	Each _____	/each
	2.19	Locking rod N 80 / F 80 / EcoStar from serial number 07121 Up to serial number 05087 From serial number 05088 Special width, up to serial number 05087 Special width, from serial number 05088	All styles except 913, 914, 949, 968, 978, 985 Not for Hörmatherm Indicate door width BRB	1030.....  1030.....  1030.....  1030..... 	Each _____ _____ _____ _____	/each /each /each /each
	2.20	Locking rod N 80 / F 80 for horizontal lock	For style 903, 904 For style 914, indicate the door width BRB from approx. 07.1992	1940..... 	Each _____	/each
	2.21	Guide bush for horizontal lock		1024388 	Each _____	/each
	2.22	Locking rod N 80 / F 80 / EcoStar up to serial number 07120, offset on both sides Standard Special width	Indicate the style 949, 968, 978, 979, 985 and for Hörmatherm the door width BRB, style and serial number	1030.....  1038..... 	Each _____ _____	/each /each
	2.23	Lock push bar set Door handing with diversion	Indicate the size, serial number and hinge side		Each _____	/each

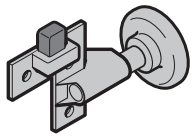
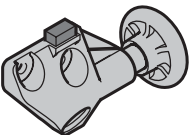
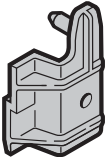

ORDER	Customer no.: _____ Order no. / com.: _____		Please take information from the data label.	
			Order no.:	Door type:
	Customer name: _____		Serial no.:	Design:
	Delivery address: _____		Year of manufacture:	Size:
	Date and place: _____		Stamp and signature _____	

2. Lock Parts

Article	Item Description	Assignment – style	Art. no.	Quantity	€
	2.24 Latching Adjustable, complete latch lock, up to serial number 05087 N 80 / F 80 / EcoStar, left N 80 / F 80 / EcoStar, right Replacement for: 1037003, 1037004, 1009982, 1009990		1037013 • 1037014 •	Each _____ _____	/each /each
	2.25 Latching Adjustable N 80 / F 80 / EcoStar / door with wicket door with rotary catch from serial number 05088 Left Right For doors with infill overlapping the frame Left Right		1037313 • 1037314 • 1148313 • 1148314 •	Each _____ _____ _____ _____	/each /each /each /each
	2.26 Deflector for rotary catch N 80 / F 80 / EcoStar / door with wicket door from serial number 05088		1037370 •	Each _____	/each
	2.27 Third locking lock lever		1164000 •	Each _____	/each
	2.28 Catch spring for lever lock bearing to serial number 05087		1009460 •	Each _____	/each

ORDER	Customer no.: _____	Order no. / com.: _____	Please take information from the data label.	
			Order no.: _____	Door type: _____
	Customer name: _____		Serial no.: _____	Design: _____
	Delivery address: _____		Year of manufacture: _____	Size: _____
	Date and place: _____		Stamp and signature _____	

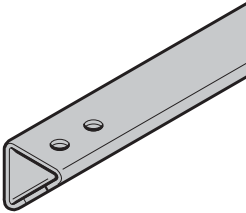


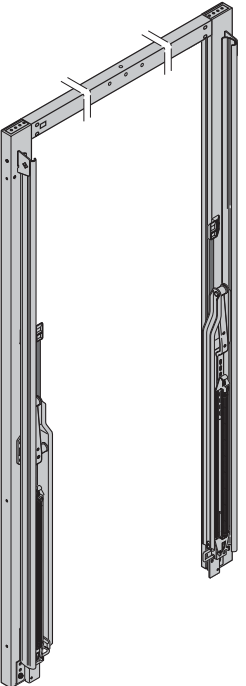

3. Fitting Parts

Article	Item Description	Assignment – style	Art. no.	Quantity	€
 	3.1 Roller holders Complete with roller and buffer N 80 / EcoStar up to serial number 07120 / door with wicket door, left N 80 / EcoStar up to serial number 07120 / door with wicket door, right EcoStar from serial number 07121 Plastic, left EcoStar from serial number 07121 Plastic, right F 80, left F 80, right	All styles		Each	
			1084003 •	_____	/each
			1084004 •	_____	/each
			1084201 •	_____	/each
			1084202 •	_____	/each
			1284003 •	_____	/each
			1284004 •	_____	/each
	3.2 Top rolling aid N 80 / F 80 / EcoStar / door with wicket door from serial number 99001 Left Right Note: Only exchange in pairs!	All styles		Each	
			1082505 •	_____	/each
			1082506 •	_____	/each
	3.3 Protective strip for top door leaf N 80 / F 80 / EcoStar / door with wicket door from serial number 99001 Special height (up to max. BRH 2750 mm)	All styles Indicate the door height BRH		Each	
			1082..... •	_____	/each
			1082299 ⚙	_____	/each

- 2) 60 % of door the price for style 902 in RAL 9016 – surcharge for colour
3) 40 % of the door price for style 902
4) 30 % of the door price for style 902

ORDER	Customer no.: _____	Order no. / com.: _____	Please take information from the data label.	
			Order no.:	Door type:
	Customer name: _____		Serial no.:	Design:
	Delivery address: _____		Year of manufacture:	Size:
	Date and place: _____		Stamp and signature _____	

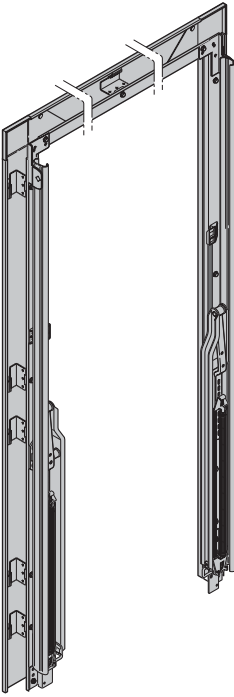

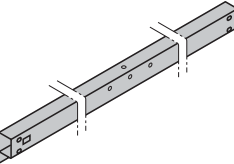

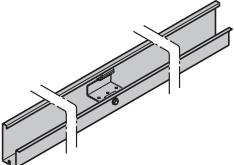

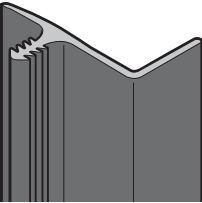
3. Fitting Parts

Article	Item Description	Assignment – style	Art. no.	Quantity	€
	3.4 Lower threshold profile N 80 / EcoStar / door with wicket door galvanized from serial number 87265 (dimensions 30 x 30 mm) N 80 Special width (up to max. BRB 3250 mm)	All styles Indicate door width BRB	1074..... •	Each	/each
			1274..... 	_____	/each
			1074088 	_____	/each
	3.5 Complete door frame N 80 / EcoStar / door with wicket door With bottom rolling aid, spring hooks, bottom protective strip and guide rail, spring assembly, tracks and lever arms	Indicate all styles, Indicate the colour, door width BRB and door height BRH with lower rolling aid, spring hooks and serial number	84..... 	Each	/each

- 2) 60 % of door the price for style 902 in RAL 9016 – surcharge for colour
3) 40 % of the door price for style 902
4) 30 % of the door price for style 902

ORDER	Customer no.: _____ Order no. / com.: _____		Please take information from the data label.	
			Order no.: _____	Door type: _____
	Customer name: _____		Serial no.: _____	Design: _____
	Delivery address: _____		Year of manufacture: _____	Size: _____
	Date and place: _____		Stamp and signature _____	

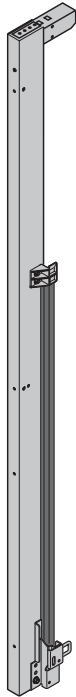




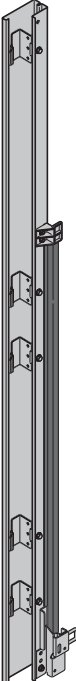


3. Fitting Parts

Article	Item Description	Assignment – style	Art. no.	Quantity	€
	3.6 Complete door frame, F 80 With bottom rolling aid, spring hooks, bottom protective strip and guide rail, spring assembly, tracks and lever arms	Indicate all styles, Indicate the colour, door width BRB and door height BRH, plug or clamp system and serial number	842.... 	Each	/each
	3.7 Top frame N 80 / EcoStar / door with wicket door, galvanized Special width (up to max. BRB 3250 mm)	All styles Indicate door width BRB	1075..... • 1075..... 	Each	/each /each
	3.8 Top frame F 80	All styles Indicate the colour, door width BRB, plug or clamp system and serial number	1275..... 	Each	/each
	3.9 Sealing strip for top frame F 80	All styles Indicate the door width BRB	144..... •	Each	/each

- 2) 60 % of door the price for style 902 in RAL 9016 – surcharge for colour
 3) 40 % of the door price for style 902
 4) 30 % of the door price for style 902

ORDER	Customer no.: _____	Order no. / com.: _____	Please take information from the data label.	
			Order no.: _____	Door type: _____
	Customer name: _____		Serial no.: _____	Design: _____
	Delivery address: _____		Year of manufacture: _____	Size: _____
	Date and place: _____		Stamp and signature _____	

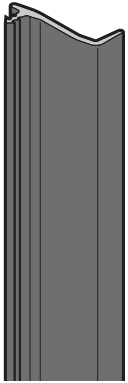

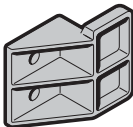
3. Fitting Parts

Article	Item Description	Assignment – style	Art. no.	Quantity	€
	3.10 Side frame N 80 / EcoStar / door with wicket door, galvanized Consisting of: side frame, bottom rolling aid, spring hooks and bottom protective strip For latching with rotary catch from serial number 05088 (up to max. BRH 2750 mm) Special height Left Special height Right Special height from serial number 05088 Left Special height from serial number 05088 Right	All styles Indicate the door height BRH, left / right version Indicate the serial number		Each	
			1042..... •	_____	/each
			1042..... •	_____	/each
			1042..... 	_____	/each
			1042..... 	_____	/each
			1042..... 	_____	/each
			1042..... 	_____	/each
	3.11 Side frame F 80 Consisting of: side frame, bottom rolling aid, spring hooks, bottom protective strip and guide rail Left Right	All styles Indicate the colour, door height BRH, plug or clamp system and serial number		Each	
			1247..... 	_____	/each
			1247..... 	_____	/each

- 2) 60 % of door the price for style 902 in RAL 9016 – surcharge for colour
 3) 40 % of the door price for style 902
 4) 30 % of the door price for style 902

ORDER	Customer no.: _____	Order no. / com.: _____	Please take information from the data label.	
			Order no.: _____	Door type: _____
	Customer name: _____		Serial no.: _____	Design: _____
	Delivery address: _____		Year of manufacture: _____	Size: _____
	Date and place: _____		Stamp and signature _____	

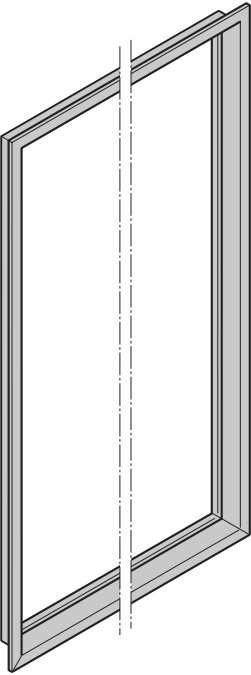


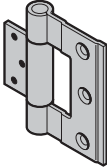
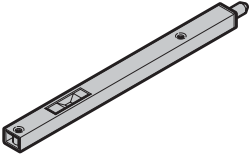
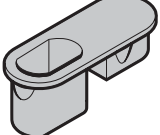
3. Fitting Parts

Article	Item Description	Assignment – style	Art. no.	Quantity	€
	3.12 Bottom protective strip for side frame N 80 / F 80 / EcoStar / door with wicket door, from serial number 99001 Replacement for bottom protective strip, left / right Special height (up to max. BRH 2750 mm)	All styles Indicate the door height BRH	1045..... •	Each	/each
			1045..... ⌚		/each
	3.13 Top guide rails for side frame N 80 / F 80 / EcoStar / door with wicket door, from serial number 99001 Replacement for bottom protective strip, left / right Special height (up to max. BRH 2750 mm)	All styles Indicate the door height BRH	1046..... •	Each	/each
			1046399 ⌚		/each
	3.14 Bottom rolling aid N 80 / F 80 / EcoStar / door with wicket door, from serial number 99001 Left Right Note: Only exchange in pairs!	All styles	1045505 • 1045506 •	Each	/each /each

- 2) 60 % of door the price for style 902 in RAL 9016 – surcharge for colour
 3) 40 % of the door price for style 902
 4) 30 % of the door price for style 902

ORDER	Customer no.: _____	Order no. / com.: _____	Please take information from the data label.	
	Customer name: _____		Order no.: _____	Door type: _____
	Delivery address: _____		Serial no.: _____	Design: _____
			Year of manufacture: _____	Size: _____
	Date and place: _____		Stamp and signature _____	

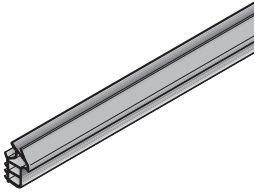
3. Fitting Parts

Article	Item Description	Assignment – style	Art. no.	Quantity	€
	3.15 Complete door frame side door Single-leaf Double-leaf	Indicate the colour, style, size and traffic or fixed leaf for double-leaf doors	843.....  844..... 	Each _____ _____	/each /each
	3.16 Side door hinge Tapping screw with countersunk head 4.2 x 13 mm		1315050 • 1158000 •	Each _____ _____	/each /each
	3.17 U-latching bolt, double-leaf side door		1331000 •	Each _____	/each
	3.18 Floor sleeve with cover, double-leaf side door		1751010 •	Each _____	/each

- 2) 60 % of door the price for style 902 in RAL 9016 – surcharge for colour
 3) 40 % of the door price for style 902
 4) 30 % of the door price for style 902

ORDER	Customer no.: _____	Order no. / com.: _____	Please take information from the data label.	
			Order no.: _____	Door type: _____
	Customer name: _____		Serial no.: _____	Design: _____
	Delivery address: _____		Year of manufacture: _____	Size: _____
	Date and place: _____		Stamp and signature _____	

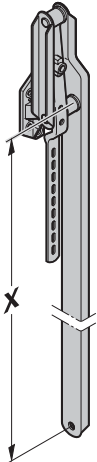






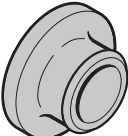

3. Fitting Parts

Article	Item	Description	Assignment – style	Art. no.	Quantity	€
	3.19	Sound-absorbing seal 7204 mm		1347993 •	Each _____	/each

- 2) 60 % of door the price for style 902 in RAL 9016 – surcharge for colour
- 3) 40 % of the door price for style 902
- 4) 30 % of the door price for style 902


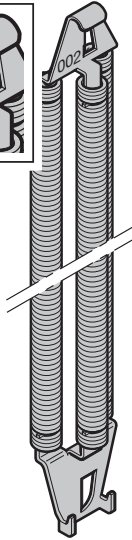
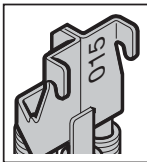
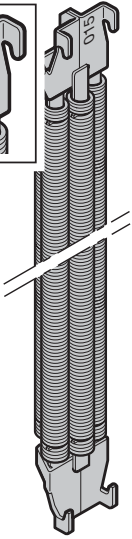

ORDER	Customer no.: _____ Order no. / com.: _____		Please take information from the data label.	
	Customer name: _____		Order no.:	Door type:
	Delivery address: _____		Serial no.:	Design:
			Year of manufacture:	Size:
	Date and place: _____		Stamp and signature _____	

4. Lever Arms and Spring Assemblies

Article	Item Description	Assignment – style	Art. no.	Quantity	€
	4.1 Lever arm N 80 / EcoStar / door with wicket door complete with ball-bearing and spring receiver hinge Special height (up to max. BRH 2750 mm) Left Special height (up to max. BRH 2750 mm) Right Lever arm N 80 completely reinforced Special height (up to max. BRH 2750 mm) left – reinforced Special height (up to max. BRH 2750 mm) right – reinforced	All styles Indicate the door height BRH / X-dimension, left / right version	1049..... • _____ 1049.....  _____ 1049.....  _____ 10493.... • _____ 1049.....  _____ 1049.....  _____	Each _____ _____ _____ _____ _____	/each /each /each /each /each /each
	4.2 Lever arm F 80 complete with ball-bearing and spring receiver hinge Height (up to max. BRH 2500 mm) Left Right	All styles Indicate the door height BRH / X-dimension, left / right version.	1249.....  _____ 1249.....  _____	Each _____ _____	/each /each
		All styles	1018485 • _____	Each _____	/each
		All styles	1071001 • _____	Each _____	/each

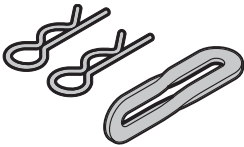
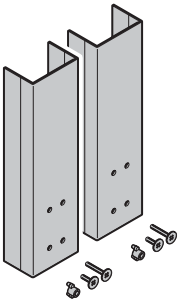
ORDER	Customer no.: _____	Order no. / com.: _____	Please take information from the data label.	
			Order no.: _____	Door type: _____
	Customer name: _____		Serial no.: _____	Design: _____
	Delivery address: _____		Year of manufacture: _____	Size: _____
	Date and place: _____		Stamp and signature _____	

4. Lever Arms and Spring Assemblies

Article	Item Description	Assignment – style	Art. no.	Quantity	€
 	4.5 Triple spring assembly N 80 / F 80 / EcoStar / door with wicket door Marking number 001 002 003 004 005 006 007 008			Each	
			1195001 •	_____	/each
			1195002 •	_____	/each
			1195003 •	_____	/each
			1195004 •	_____	/each
			1195005 •	_____	/each
			1195006 •	_____	/each
			1195007 •	_____	/each
			1195008 •	_____	/each
 	4.6 Quadruple spring assembly N 80 / F 80 / EcoStar / door with wicket door Marking number 011 012 015 017 018 021 022 023 024 025 026 027 028 029 031 032 033			Each	
			1195011 •	_____	/each
			1195012 •	_____	/each
			1195015 •	_____	/each
			1195017 •	_____	/each
			1195018 •	_____	/each
			1195021 •	_____	/each
			1195022 •	_____	/each
			1195023 •	_____	/each
			1195024 •	_____	/each
			1195025 •	_____	/each
			1195026 •	_____	/each
			1195027 •	_____	/each
			1195028 •	_____	/each
			1195029 •	_____	/each
			1195031 •	_____	/each
			1195032 •	_____	/each
			1195033 •	_____	/each
	4.7 Spring securing pin N 80 / F 80 / EcoStar / door with wicket door (4 ×)	All styles From approx. 10.1992	1192000 •	Each	/each /each

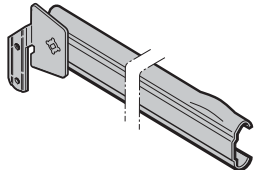
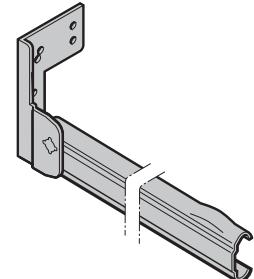





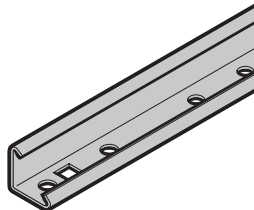

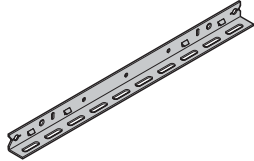
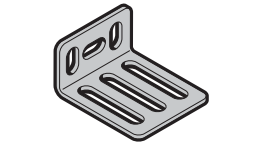
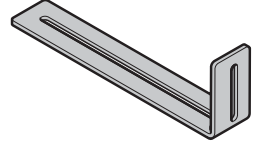
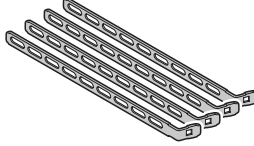
ORDER	Customer no.: _____	Order no. / com.: _____	Please take information from the data label.	
			Order no.: _____	Door type: _____
	Customer name: _____		Serial no.: _____	Design: _____
	Delivery address: _____		Year of manufacture: _____	Size: _____
	Date and place: _____		Stamp and signature _____	

4. Lever Arms and Spring Assemblies

Article	Item Description	Assignment – style	Art. no.	Quantity	€
	4.8 Adapter set for spring assembly N 80 / F 80 / door with wicket door Consisting of: spring adapter and spring securing pin	Conversion of the door from individual springs to spring assemblies	1195666 •	Each _____	/each
	4.9 Lever arm trap guard N 80 / F 80 / EcoStar / door with wicket door incl. fixing material from serial number 01078	All styles	1248030 •	Each _____	/each


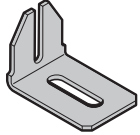
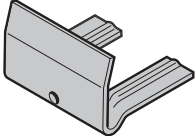

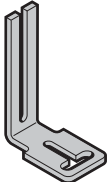
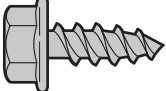
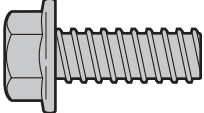
ORDER	Customer no.: _____ Order no. / com.: _____		Please take information from the data label.	
			Order no.: _____	Door type: _____
	Customer name: _____		Serial no.: _____	Design: _____
	Delivery address: _____		Year of manufacture: _____	Size: _____
	Date and place: _____		Stamp and signature _____	

5. Tracks and Anchors

Article	Item	Description	Assignment – style	Art. no.	Quantity	€
 	5.1	Track with track bracket N 80 / EcoStar / door with wicket door Special height (up to max. BRH 2750 mm) Left Special height (up to max. BRH 2750 mm) Right F 80 Left Right	All styles Indicate the door height BRH Indicate the door height BRH	1078.....  1078.....  1078.....  1078.....  1078..... 	Each _____ _____ _____ _____ _____	/each /each /each /each /each
	5.2	Rear spacer N 80 / F 80 / EcoStar from serial number 07121 / door with wicket door Special width (up to max. BRB 3250 mm)	All styles Indicate door width BRB	1087..... • 1087..... 	Each _____ _____	/each /each
	5.3	Universal anchor N 80 / F 80 / EcoStar from serial number 07121 / door with wicket door	All styles	1089000 •	Each _____	/each
	5.4	Track anchor N 80 / F 80 / EcoStar from serial number 07121 / door with wicket door	All styles	1101000 •	Each _____	/each
	5.5	Track wall anchor EcoStar up to serial number 07120, 95 x 245 mm		1934000 •	Each _____	/each
	5.6	Perforated anchor EcoStar from serial number 07121 (4 x)		1983103 •	Set _____	/each

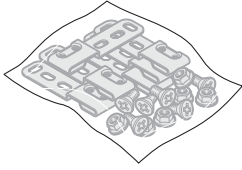

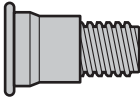
ORDER			Please take information from the data label.	
	Customer no.:	Order no. / com.:	Order no.:	Door type:
	Customer name:		Serial no.:	Design:
	Delivery address:		Year of manufacture:	Size:
	Date and place:		Stamp and signature	

5. Tracks and Anchors

Article	Item Description	Assignment – style	Art. no.	Quantity	€
	5.7 Frame bracket N 80 / EcoStar / door with wicket door	All styles	1099001 •	Each _____	/each
	5.8 Grouting lug F 80	All styles	1022458 •	Each _____	/each
	5.9 Frame clamping anchor F 80 Wall thickness: 57 mm 50–60 mm 67 mm 61–70 mm 77 mm 71–80 mm 87 mm 81–90 mm 94 mm 91–100 mm	All styles	1021664 • 1021907 • 1021915 • 1021923 • 1021931 •	Each _____ _____ _____ _____ _____	/each /each /each /each /each
	5.10 Clamping anchor N 80 / F 80 / EcoStar / door with wicket door	All styles	1002112 •	Each _____	/each
	5.11 Frame shoe bracket N 80 / F 80 / door with wicket door	All styles	1562012 •	Each _____	/each
	5.12 Hexagon head tapping screw N 80 / F 80 / EcoStar B 6.3 × 19C (10 ×)	All styles	1041019 •	Set _____	/each
	5.13 Repair screw N 80 / F 80 / EcoStar 7.0 × 22 mm (10 ×)	All styles	1595000 •	Set _____	/each

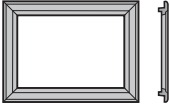



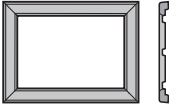



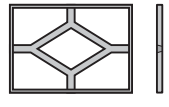



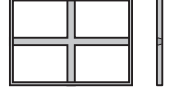



ORDER	Customer no.: _____ Order no. / com.: _____		Please take information from the data label.	
			Order no.:	Door type:
	Customer name: _____		Serial no.:	Design:
	Delivery address: _____		Year of manufacture:	Size:
	Date and place: _____		Stamp and signature _____	

5. Tracks and Anchors

Article	Item Description	Assignment – style	Art. no.	Quantity	€
	5.14 Side door anchor pack Single-leaf Double-leaf Note: Both anchor packs are needed for double-leaf doors!		1325205 • 1325206 •	Set _____ _____	/each /each
	5.15 Tapping screw with countersunk head N 80 / F 80 / EcoStar 5.5 x 16C – T25 (10 x)	All styles	1077001 •	Set _____	/each
	5.16 Threaded bolt N 80 / F 80 / EcoStar	All styles	1004093 •	Each _____	/each


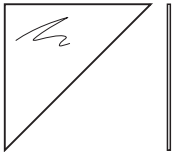


ORDER	Customer no.: _____ Order no. / com.: _____		Please take information from the data label.	
			Order no.:	Door type:
	Customer name: _____		Serial no.:	Design:
	Delivery address: _____		Year of manufacture:	Size:
	Date and place: _____		Stamp and signature _____	

6. Glazing

Article	Item Description	Assignment – style	Art. no.	Quantity	€
	6.1 Exterior frame for glazing steel infill N 80 / F 80 / side door Traffic white Terra brown / Color Special colour	902, 941, 957, 970 to 973, 982 Indicate the colour	1716201 •   	Each _____ _____ _____	/each /each /each
	6.2 Internal frame for glazing steel infill N 80 / F 80 / side door Traffic white Terra brown / Color Special colour	902, 941, 957, 970 to 973, 982 Indicate the colour	1716101 •   	Each _____ _____ _____	/each /each /each
	6.3 Inlay for glazing steel infill N 80 / F 80 / side door Diamond view 5 Traffic white Terra brown / Color Special colour	902, 941, 957, 970 to 973, 982 Indicate the colour	1716303 •   	Each _____ _____ _____	/each /each /each
	6.4 Inlay for glazing steel infill N 80 / F 80 / side door Crossed rails view 6 Traffic white Terra brown / Color Special colour	902, 941, 957, 970 to 973, 982 Indicate the colour	1716301 •   	Each _____ _____ _____	/each /each /each




ORDER	Customer no.: _____	Order no. / com.: _____	Please take information from the data label.	
			Order no.: _____	Door type: _____
	Customer name: _____		Serial no.: _____	Design: _____
	Delivery address: _____		Year of manufacture: _____	Size: _____
	Date and place: _____		Stamp and signature _____	

6. Glazing

Article	Item Description	Assignment – style	Art. no.	Quantity	€
	6.5 Synthetic pane N 80 / F 80 / side door, 302 × 222 × 3 mm Clear Crystal structure	902, 941, 957, 970 to 973, 982	1709500 • 1709501 •	Each _____ _____	 /each /each
	6.6 Synthetic pane cuts for glazing N 80 / F 80 / side door Timber infill view 21 Clear Crystal structure		1709510 ⚙️ 1709511 ⚙️	Each _____ _____	 /each /each
	6.7 Synthetic pane cuts for glazing N 80 / F 80 / side door Timber infill view 22 Clear Crystal structure		1709520 • 1709521 •	Each _____ _____	 /each /each
	6.8 Synthetic pane cuts for glazing N 80 / F 80 / side door Timber infill view 23 and 24 Clear Crystal structure		1709500 • 1709501 •	Each _____ _____	 /each /each



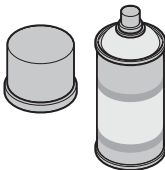
ORDER	Customer no.: _____	Order no. / com.: _____	Please take information from the data label.	
	Customer name: _____	Delivery address: _____	Order no.: _____	Door type: _____
	Delivery address: _____	_____	Serial no.: _____	Design: _____
	_____	_____	Year of manufacture: _____	Size: _____
	Date and place: _____	_____	Stamp and signature _____	

6. Glazing

Article	Item Description	Assignment – style	Art. no.	Quantity	€
	6.9 Synthetic pane cuts for glazing			Each	
	Side door				
	Steel view 16				
	Clear		1709601 	_____	/each
	Crystal structure		1709602 	_____	/each

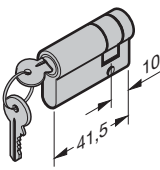

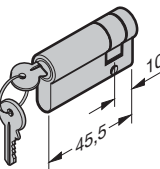

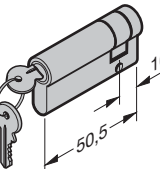

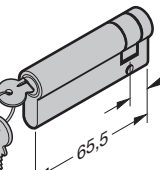






ORDER	Customer no.: _____ Order no. / com.: _____		Please take information from the data label.	
			Order no.: _____	Door type: _____
	Customer name: _____		Serial no.: _____	Design: _____
	Delivery address: _____		Year of manufacture: _____	Size: _____
	Date and place: _____		Stamp and signature _____	

7. Paint

Article	Item Description	Assignment – style	Art. no.	Quantity	€
	7.1 Touch-up pen The article is only available in regional sales offices.	All styles Indicate colour according to RAL	1571..... •	Each _____	/each
	7.2 Base colour, 1 kg The article is only available in regional sales offices. Traffic white, RAL 9016 Terra brown, RAL 8028	All styles	1570114 • 1570112 •	Each _____ _____	/each /each
	7.3 Spray can, 150 ml The article is only available in regional sales offices. Traffic white, RAL 9016 Terra brown, RAL 8028	All styles	1571115 • 1571113 •	Each _____ _____	/each /each

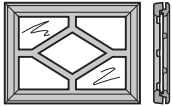












ORDER	Customer no.: _____	Order no. / com.: _____	Please take information from the data label.	
	Customer name: _____	Delivery address: _____	Order no.: _____	Door type: _____
	_____	_____	Serial no.: _____	Design: _____
	_____	_____	Year of manufacture: _____	Size: _____
	Date and place: _____	_____	Stamp and signature _____	

8. Accessories

Article	Item Description	Assignment – style	Art. no.	Quantity	€
	8.1 Profile half cylinder N 80 / F 80 / EcoStar / door with wicket door With 2 keys Acc. to DIN 18252 / 18254 31.5 + 10 mm	902, 903, 904, 913, 914, 941, 945, 968, 970 to 980, 985, 988, 990, 992 From 04.1997: 949, 961, 978, 985 From 01.1992: 953, 957	1020001 •	Each _____	
	8.2 Profile half cylinder N 80 / F 80 / door with wicket door With 2 keys Acc. to DIN 18252 / 18254 35.5 + 10 mm	905, infill thickness max. 12.5 mm with infill in the frame; 984, 988 Up to 03.1997: 949, 961 Up to 12.1991: 953, 957	1020002 •	Each _____	
	8.3 Profile half cylinder N 80 / F 80 / door with wicket door With 2 keys Acc. to DIN 18252 / 18254 40.5 + 10 mm	905, infill thickness max. 19 mm with infill in the frame; 941, 978	1020003 •	Each _____	
	8.4 Profile half cylinder N 80 / F 80 / door with wicket door With 2 keys Acc. to DIN 18252 / 18254 55.5 + 10 mm	905, infill thickness max. 17 mm for infill overlapping the frame; 925, 927, 931 to 937	1020004 •	Each _____	
	8.5 Door glazing – steel infill N 80 / NF80 / side door Standard view 4 / view 13 Complete with frame and synthetic pane Traffic white – clear Traffic white – crystal structure Terrabraun / Color Sonderfarbe	902, 941, 957, 970 to 973, 982 Indicate the colour and glass	1709201 • 1709203 • 80 80	Each _____ _____ _____ _____	   

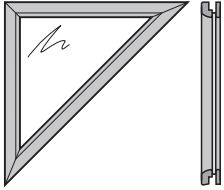








ORDER	Customer no.: _____	Order no. / com.: _____	Please take information from the data label.	
	Customer name: _____	Delivery address: _____	Order no.: _____	Door type: _____
	_____	_____	Serial no.: _____	Design: _____
	_____	_____	Year of manufacture: _____	Size: _____
	Date and place: _____	Stamp and signature _____		

8. Accessories

Article	Item Description	Assignment – style	Art. no.	Quantity	€
	8.6 Door glazing – steel infill N 80 / F 80 / side door Diamond view 5 / view 14 Complete with frame, inlay and synthetic pane Traffic white – clear Traffic white – crystal structure Terra brown / Color Special colour	902, 941, 957, 970 to 973, 982 Indicate the colour and glass	1709221 • 1709223 • 1709221 • 1709223 •	Each _____ _____ _____ _____	   
	8.7 Door glazing – steel infill N 80 / F 80 / side door Crossed rails view 6 / view 15 Complete with frame, inlay and synthetic pane Traffic white – clear Traffic white – crystal structure Terra brown / Color Special colour	902, 941, 957, 970 to 973, 982 Indicate the colour and glass	1709211 • 1709213 • 1709211 • 1709213 •	Each _____ _____ _____ _____	   
	8.8 Door glazing – steel infill side door View 16 Complete with frame and synthetic pane Traffic white – clear Traffic white – crystal structure Terra brown / Color Special colour	902, 941 Indicate the colour and glass	1709401 • 1709403 • 1709401 • 1709403 •	Each _____ _____ _____ _____	   

ORDER	Customer no.: _____	Order no. / com.: _____	Please take information from the data label.	
	Customer name: _____	Delivery address: _____	Order no.: _____	Door type: _____
	_____	_____	Serial no.: _____	Design: _____
	_____	_____	Year of manufacture: _____	Size: _____
	Date and place: _____	Stamp and signature _____		

8. Accessories

Article	Item Description	Assignment – style	Art. no.	Quantity	€
	8.9 Door glazing – timber infill N 80 / F 80 / side door View 21 Complete with frame and synthetic pane Clear Crystal structure	925, 927, 931 Indicate the timber type	1709721  1709701 	Each _____ _____	 
	8.10 Door glazing – timber infill N 80 / F 80 / side door View 23 and 24 Complete with frame and synthetic pane Clear Crystal structure	923, 924, 930, 933, 934, 935, 937 Indicate the timber type	1709723  1709703 	Each _____ _____	 

ORDER	Customer no.: _____	Order no. / com.: _____	Please take information from the data label.	
			Order no.: _____	Door type: _____
	Customer name: _____		Serial no.: _____	Design: _____
	Delivery address: _____		Year of manufacture: _____	Size: _____
	Date and place: _____		Stamp and signature _____	

[illegible]

General Terms and Conditions of Sale and Delivery (Status: 01.03.2020)

§ 1 General

1. Our General Terms and Conditions of Sale and Delivery apply to all deliveries and services in accordance with the contract concluded between us and the Customer.
2. Our General Terms and Conditions of Sale and Delivery are exclusively applicable; Customers' conditions which conflict with or deviate from our conditions are not recognised unless we have agreed to them expressly in writing.
3. Our General Terms and Conditions of Sale and Delivery apply only to transactions with business entities as per Section 14 of the German Civil Code (BGB).

§ 2 Entry into contract

1. Our offers are without engagement and non-binding, unless otherwise agreed. Our order confirmation is decisive for nature and scope. We reserve the right to make technical changes as well as changes to form, colour and / or weight insofar as is reasonable.
2. The offer shall be regarded as accepted only when an order confirmation is issued or the goods are dispatched. The issue of a confirmation of receipt or the receipt of a telephone order do not constitute a binding acceptance. In the case of goods that have to be made to order, following our written confirmation the contract shall be regarded as having been concluded even if details of its execution which may affect price and delivery remain to be clarified. The right to make design and form changes during the delivery period is reserved, provided that the subject of delivery and its function and appearance are not fundamentally altered thereby. There will be no resulting change in price.
3. In respect of figures, drawings, calculations and similar documents, we reserve ownership and copyright. This likewise applies to such documents designated as "confidential". These documents may not be made available to third parties without our express prior approval.

§ 3 Prices and terms of payment

1. Unless otherwise specified in the order confirmation, our prices apply "ex works", excluding transport and fitting, which shall be invoiced separately. Costs for packaging, with the exception of small and spare parts, are included. The value added tax as required by law is not included in our prices; this tax will be shown separately on the invoice at the legal rate applicable on the date of invoicing.
2. Our invoices shall be due to be paid net (without deduction) within 30 days. The deduction of discounts requires a special agreement in writing.
3. Should the price of materials or taxes and levies be increased after the contract has been concluded, we shall be entitled to adjust our prices accordingly if there are at least 4 months between entry into contract and intended delivery.
4. Should the Customer commission not only delivery but also fitting or similar services, these shall be invoiced by the hour unless a fixed rate has been agreed expressly. Our valid Terms and Conditions of Installation shall apply to all assembly services.
5. We are entitled, even in the case of conflicting Customer conditions, to set off payments against the Customer's previous debts. If costs and interest have already incurred, we are entitled to set off the payment against the costs, then to the interest and finally to the main service.
6. We are also entitled to make our remaining claims immediately payable and render the execution of all further services subject to an advance payment or provision of security, if we become aware of circumstances that call the solvency and the credit standing of the Customer in question, in particular in the event of default in payment. The right to claim further damages will remain unaffected.
7. During the delay, the Customer cannot invoke the right to possession. Any claim for return on our side during a delay on the Customer's side shall only be considered as withdrawal from the contract if we have specified this expressly in writing.
8. The Customer shall only have the right to offsetting if the Customer's counterclaims have been determined without further legal recourse, beyond dispute or if the counterclaims have been recognised by us. The Customer can only exert a right of retention if and when the counterclaim rests on the same contractual relationship.

§ 4 Place of fulfillment, transfer of risk

1. Unless otherwise specified in the order confirmation, a delivery "ex works" (INCOTERMS 2010) has been agreed. The danger of accidental loss or deterioration of the goods purchased passes to the Customer upon hand-over of the goods to the shipping agent, the freight forwarder or the person or establishment otherwise appointed to execute the shipment. This shall likewise apply in case of partial delivery or if we have taken over other services (e.g. shipping or fitting).
2. Should the Customer be in default of acceptance, the danger of accidental loss or deterioration of the goods purchased shall pass to the Customer. Any storage costs incurred shall comply with Section 5 No. 3.
3. If carriage paid delivery of the goods has been agreed, the means of transport must be unloaded immediately by the Customer. Waiting times will always be at the Customer's expense. Direct delivery to site shall always be regarded as on truck on an even, drivable road. Unloading including transportation to the place of use or storage is the responsibility of the Customer who in the event of delay must bear the costs and danger of unloading, stacking, storage or return transport. The recipient acting on behalf of the Customer at the place of unloading shall be regarded as authorised to accept the load with binding effect.

§ 5 Delivery times

1. The period of delivery specified by us shall only begin after clarification of all technical questions.
2. Information on delivery dates shall be considered the expected periods of delivery and are always subject to correct and timely delivery by suppliers and / or other manufacturers to us. The Customer may only set a time limit for the supply / performance if the expected delivery date has been exceeded by more than three weeks. This time limit must be reasonable and must amount to a minimum of three weeks. Claims for damages due to non-compliance with an expected delivery date are excluded. Delays in supply and performance as a result of force majeure or as a result of events which materially impede or prevent us from making delivery – including in particular subsequent material procurement difficulties for which we are not responsible, interruption of operations, strikes, lockouts, official directives, etc., even if these affect our suppliers or sub-suppliers – will be notified to the Customer immediately. Events of this type entitle us to withdraw from the contract either in whole or in part if the order is not yet completed. In the event of withdrawal, any compensating measures already performed for the Customer shall be reimbursed immediately.
3. Should the Customer be in delay of acceptance, we are entitled to store the goods at the Customer's danger and expense. For the corresponding storage costs, we can optionally demand reimbursement of the actually incurred costs or of a fixed rate of 5 % of the invoice sum for each commenced month. This also applies to storage by us. The Customer has the right to prove less damage in the event of a claim to flat-rate damage reimbursement.
4. Should, after the time limit set by us has expired, the Customer refuse to accept the goods or declare to no longer want to accept the goods without entitlement to do so, we can also demand damage compensation due to non-fulfilment.
5. Partial deliveries are permissible to a reasonable extent.

§ 6 Reservation of title

1. We reserve ownership of the goods until complete payment of all claims from the ongoing business relationship with the Customer. Should the value of the reserved goods exceed the claims to be secured from the ongoing business relationship with the Customer by more than 20 %, we are obligated to release the reserved goods on Customer request. The selection of the securities to be released is at our discretion.
2. While retention of title is in effect, the Customer is obligated to treat the goods purchased with care and sufficiently insure them against fire and water damage and theft at their value when new and at the Customer's expense. Any claims asserted for damages by the Customer against the insurer or other third parties due to deterioration of the reserved goods are right now signed over to us at the amount of the invoice sum. Should maintenance and inspection work be required, the Customer shall perform said work regularly at the Customer's own expense. The Customer must inform us immediately and in writing of all access of third parties to the goods, in particular of all foreclosure and any damage to or destruction of the goods. The Customer must inform us of a change in possession of the goods as well as a change in the Customer's address immediately. The Customer must reimburse us of all damage and costs caused by a violation of this obligation and resulting necessary intervention measures to prevent access of third parties to the goods. In the event of access by third parties, the Customer must also provide us with the necessary help to assume our rights.
3. The Customer is not permitted to pledge reserved goods nor assign them as security.
4. Processing or transformation of goods supplied subject to the reservation of title is always undertaken by the Customer on our behalf. If the reserved goods are treated, processed or mixed, the reserved title to the processed or mixed goods shall continue. If the reserved goods are processed or combined inextricably with items which are not our property, we shall acquire ownership of the new object in the ratio of the invoice value of the reserved goods to the invoice value of the other goods used at the time of processing or combination. The resulting co-ownership rights shall be deemed to be reserved goods in accordance with these Terms and Conditions. If our goods are joined or combined inextricably with other movable items into a single object and this other object is to be considered the main object, the Customer shall concede proportionate joint ownership to us should the main object belong to the Customer. In the aforementioned cases, the Customer here and now assigns all ownership rights to the processed, joined, or combined goods to us. Instead of a transfer, the Customer shall hold the processed, joined, or combined object in safe custody on our behalf. For the object resulting from processing, use, or combination, the same applies in all other respects as for reserved goods.
5. The Customer is entitled to resell goods supplied subject to reservation of title by way of due and proper business transactions. The Customer here and now assigns all claims with all rights arising from the resale of the reserved goods to us in full. We accept this assignment. Should the Customer sell the reserved goods – after processing / combination – together with goods not belonging to the Customer, the Customer here and now assigns to us the claims resulting from resale in the amount of the value of the reserved goods along with all ancillary rights. We accept this assignment right now. The Customer is entitled to collect this claim even after assignment. However, we reserve the right to collect the claim ourselves as soon as the Customer fails to properly meet payment obligations and enters into default, or reasonable doubt about the Customer's solvency and credit standing exists. At our request, the amount of the assigned claim, the person of the debtor and all other information required for collection must be provided, the corresponding documents must be handed over and the debtor must be notified of the assignment.
6. The right to further processing and resale ends with withdrawal from the contract.
7. During the Customer's standard business hours, we are at all times entitled to enter the offices and operating premises to check the reserved goods and to take possession of the reserved goods insofar as the Customer is unable to invoke rights to possession.

§ 7 Defect claims

1. The Customer shall be entitled to claims for defects only if the Customer's duties to inspect and report pursuant to Section 377 of the German Commercial Code (HGB) have been duly complied with. In the event that complaints are not reported in due time and / or in due form, the goods shall be regarded as accepted.
2. For the delivery of objects, we are free to decide to affect supplementary performance either by repair or replacement. If supplementary performance fails, the Customer can at his choice demand a reduction, withdrawal or compensation. In the event of only minor defects the Customer has no right to withdrawal.
3. As a matter of principle, the nature of the goods purchased shall be defined solely by our order confirmation. Public statements, recommendations or advertisements by us or third parties do not constitute contractual statements as to the nature of the goods.
4. The period of limitation for defect claims is based on § 438 of the German Civil Code (BGB) as long as no deviating time limits have been expressly agreed.
5. The Customer is not entitled to assign claims for material defects.

§ 8 Liability

1. We accept liability within legal provisions, provided the Customer asserts claims for damages that are based on intent or gross negligence. In the event of minor negligence, our liability is limited to predictable, typically occurring damage. We are not liable in the event of minor negligence of non-essential contractual obligations whose violation does not threaten the performance of the contract. This also applies to breach of duty by our legal representatives or vicarious agents.
2. Liability for negligent injury to life or limb or the impairment of a person's health remains unaffected from the above limitations of liability; this also applies to the Customer's claims according to the German Product Liability Act (Produkthaftungsgesetz).

§ 9 Concluding provisions

1. The law of the Federal Republic of Germany shall apply. The UN Convention on the International Sale of Goods shall not be applicable.
2. To take legal effect, subsidiary agreements and amendments must be confirmed in writing. This likewise applies to any modification of the clause stipulating the written form.
3. Unless otherwise specified in the order confirmation, our headquarters are the place of fulfillment. The exclusive place of jurisdiction for all disputes arising from this contract shall be Bielefeld, Germany.
4. Insofar as individual terms of the contract including these General Terms and Conditions should be or become ineffective either in whole or in part, this shall not affect the validity of the remaining provisions. The invalid provision shall be replaced by a clause that comes as close as possible to the intended purpose without being invalid. This also applies to any contractual gap.

Hörmann: Quality without Compromise



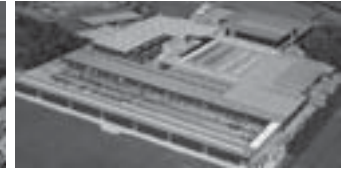
Hörmann KG Amshausen, Germany



Hörmann KG Antriebstechnik, Germany



Hörmann KG Brandis, Germany



Hörmann KG Brockhagen, Germany



Hörmann KG Dissen, Germany



Hörmann KG Eckelhausen, Germany



Hörmann KG Freisen, Germany



Hörmann KG Ichtershausen, Germany



Hörmann KG Werne, Germany



Hörmann Alkmaar B.V., Netherlands



Hörmann Legnica Sp. z o.o., Poland



Hörmann Beijing, China



Hörmann Tianjin, China



Hörmann LLC, Montgomery IL, USA



Hörmann Flexon LLC, Burgettstown PA, USA



Shakti Hörmann Pvt. Ltd., India

Hörmann is the only manufacturer worldwide that offers you a complete range of all major building products from one source. We manufacture in highly-specialised factories using the latest production technologies. The close-meshed network of sales and service companies throughout Europe, and activities in the USA and Asia, make Hörmann your strong partner for first-class building products, offering “Quality without Compromise”.

GARAGE DOORS
OPERATORS
INDUSTRIAL DOORS
LOADING EQUIPMENT
HINGED DOORS
DOOR FRAMES

HÖRMANN